

WHAT IS CLAIMED IS:

1. A thin film forming method, comprising the steps of:

employing a surface of a substrate as one
5 electrode and disposing the surface of the substrate in a distance d (cm) apart from another electrode in a discharge space in which there are positioned at least a pair of electrodes connected to an RF power source;

introducing a gas containing one or more silicon
10 compounds and hydrogen into the discharge space;

setting the product Pd of a film forming pressure P (Pa) and d and hydrogen flow rate M (SLM) so as to meet the relation:

$$80M + 200 \leq Pd \leq 160M + 333; \text{ and}$$

15 applying RF power to generate a plasma and to form a non-monocrystal silicon thin film on the substrate in the discharge space.

2. The thin film forming method as set forth in
20 Claim 1, wherein said product Pd and flow rate L (SLM) of a gas mixture comprising said gas containing one or more silicon compounds and hydrogen are set so as to meet the relation:

$$67L + 200 \leq Pd \leq 147L + 333.$$

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3. The thin film forming method as set forth in Claim 1, wherein said distance d lies in a range of 0.5

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to 3 cm.

4. The thin film forming method as set forth in
Claim 1, wherein said hydrogen flow rate M ranges from
5 500 sccm to 10000 sccm.

5. The thin film forming method as set forth in
Claim 1, wherein a flow rate of said gas containing one
or more of said silicon compounds ranges from 10 sccm
10 to 1000 sccm.

6. A thin film forming method, comprising the
steps of:

employing a surface of a substrate as one
15 electrode and disposing the surface of the substrate in
a distance d (cm) apart from another electrode in a
discharge space in which there are positioned at least
a pair of electrodes connected to an RF power source;
introducing a gas containing one or more silicon
20 compounds and hydrogen into the discharge space;

setting the product Pd of a film forming pressure
P (Pa) and d and the ratio M/V of hydrogen flow rate M
(SLM) to volume V (cm³) of the discharge space so as to
meet the relation:

25 $4 \times 10^5 \text{ dM/V} + 200 \leq \text{Pd} \leq 8 \times 10^5 \text{ dM/V} + 333$; and
applying RF power to generate a plasma and to form
a non-monocrystal silicon thin film on the substrate in

the discharge space.

7. The thin film forming method as set forth in Claim 6, wherein said product Pd and flow rate L (SLM) of a gas mixture comprising said gas containing one or more silicon compounds and hydrogen divided by said volume V (cm³) are set so as to meet the relation:

$$3.3 \times 10^5 \text{ dL/V} + 200 \leq \text{Pd} \leq 7.3 \times 10^5 \text{ dL/V} + 333.$$

8. The thin film forming method as set forth in Claim 6, wherein said distance d lies in a range of 0.5 to 3 cm.

9. The thin film forming method as set forth in Claim 6, wherein said hydrogen flow rate M ranges from 500 sccm to 10000 sccm.

10. The thin film forming method as set forth in Claim 6, wherein a flow rate of said gas containing one or more of said silicon compounds ranges from 10 sccm to 1000 sccm.